Remove 3 screws.



Push the tab up, slide the cover sideways and remove it.



Remove the empty bag.



Detach the black plate. The adhesive tape will stay with the plate.



Take a new ink bag. Locate the alignment line for the plate.



Glue the plastic plate to the bag along the line.



Remove the liner on the back of the bag, to expose the adhesive.

Insert the bag in the cartridge and glue it to the bottom of it.



Insert the pin on the plate into the slot as shown here.





Close the cartridge. Done.